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D2581
Job Sheet 202916



73
80
[Signature]

Part No: D2581

Job Qty: 40 pcs

Part Name: Mounting Bracket



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/5/19

Job Tracking No:

Due Date: 12/18/19 *Jan. 17*

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A1 IPP D 01.07.17 Added info to step 2 SM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign off
					Setup Hrs	Run Hrs		
100	Waterjet - Flow - 1	40 pcs	12/18/19	12/18/19	0.17	1.95	Waterjet - Flow	<i>a 20/01/19</i>
120	QC 8	40 pcs	12/18/19	12/18/19	0.00	0.00	QC 8 - 12	
PRIORITY							QC 8 - 14	
							QC 8 - 17	
							QC 8 - 20	
							QC 8 - 25	
							QC 8 - 3	
							QC 8 - 32	
							QC 8 - 33	
							QC 8 - 35	
							QC 8 - 39	
							QC 8 - 4	
							QC 8 - 44	
							QC 8 - 45	
							QC 8 - 49	
							QC 8 - 58	
							QC 8 - 8	
							QC 8 - 9	
							QC 8 - 68	
							QC 8 - 67	
							QC 8 - 1 (A)	
							QC 8 - 47	
							QC 8 - 40	<i>JAN 10 2020</i>
							QC 8 - 52	
							QC 8 - 23	
							QC 8 - 57	
							QC 8 - 76	
							QC 8 - 61	
130	Small Fab - 2 - B4B	40 pcs	12/18/19	12/18/19	0.00	0.33	Small Fab - 1 - B4B	
							Small Fab - 2 - B4B	
							Small Fab - 3 - B4B	

DAS
40
8-69

140 QC 5	40 pcs	12/18/19	0.00 0.00	Small Fab - 4 - B4B	JAN 10 2020
				Small Fab - 5 - B4B	
				Small Fab - 6 - B4B	
				Small Fab - 7 - B4B	
				Small Fab - 8 - B4B	
				Small Fab - 9 - B4B	
				QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	JAN 10 2020
				QC 5 - 61	
				QC 5 - 81	
150 Packaging 3-1 - Stock - B4B 40 pcs		12/18/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	

DAG
40
2-09

WAL

				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
160	QC 21 - SA	40 pcs	12/18/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53
Part Op 100 - 1-Cut as per Dwg D2581 Dwg Rev: <u>A1</u> Prog Rev: <u>A1</u> 2-Deburr if necessary					
Descriptions: 120 - (QC8- Inspect parts - second check)					
130 - (small fab)Form as per dwg					
140 - (QC5- Inspect part completeness to step on W/O)					
150 - (Identify as per dwg & Stock Location:_____)					
160 - (QC21- Final Inspection - Work Order Release)					
JAN 1 0 2021					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
M304S11GA	304/316 0.125 Sheet	.7480 sf (.0187 ea)	100-Waterjet - Flow - 1	S216338	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Waterjet - Flow - 1	M304S11GA	1	45	0	
Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Mounting Bracket	0.328inches + 0.006 - 0.001	0.334 0.327		
2	Mounting Bracket	0.191inches + 0.005 - 0.001	0.196 0.190		
3	Mounting Bracket	0.750inches ± 0.010	0.760 0.740		
4	Mounting Bracket	3.596inches ± 0.010	3.606 3.586		
5	Mounting Bracket	2.846inches ± 0.010	2.856 2.836		
6	Mounting Bracket	1.995inches ± 0.010	2.005 1.985		
7	Mounting Bracket	0.250inches ± 0.010	0.260 0.240		

Plex 11/5/19 11:04 AM Dart.lajeunesse.marie

NCR No. _____															
Job: _____ Part No. _____		DISPOSITION			DEPARTMENT/PROCESS										
		Rework Scrap Use-as-is			Skid-tube Machining Large Fab		Cross tube Small Fab Finishing		Eng. (Non-AW) Prod. Eng. Coord. Rec/Store/Packaging		Engineering Water Jet Supplier Quality				
Date :	Sequence #:	QTY Affected :		MRB (QS1042)											
Description Work Order Deviation				Disposition											
Root Cause Operator Manufacturing Process Equip/Tooling Handling/Preservation Material Product Improvement Process Improvement Human Factors				FAULT CATEGORY											
				Pressure/Forced			Contamination			Power Loss/Surge			Positioned Wrong		
				Bending			Misaligned/off center			Folio/Program			Outside Tolerance		
				Crushing			BOM/Route			Grain Direction			Drawing		
Cracks			Broken/Damage/Defect			Weld			Finish			Part Lost/Missing			
Crimp/Kink/Ripple/Wave/Twist			Incomplete/Unclear Instructions			Wrong Stock Pulled			Misread						
Marks/Chatter			Drill Holes			Out of Sequence									
Mislabeled			Fit/Function			Off-set/Set-up									
Other/Details:															
				QC / QA Coordinator											
				Lead hand / Supervisor											
				Completed By											